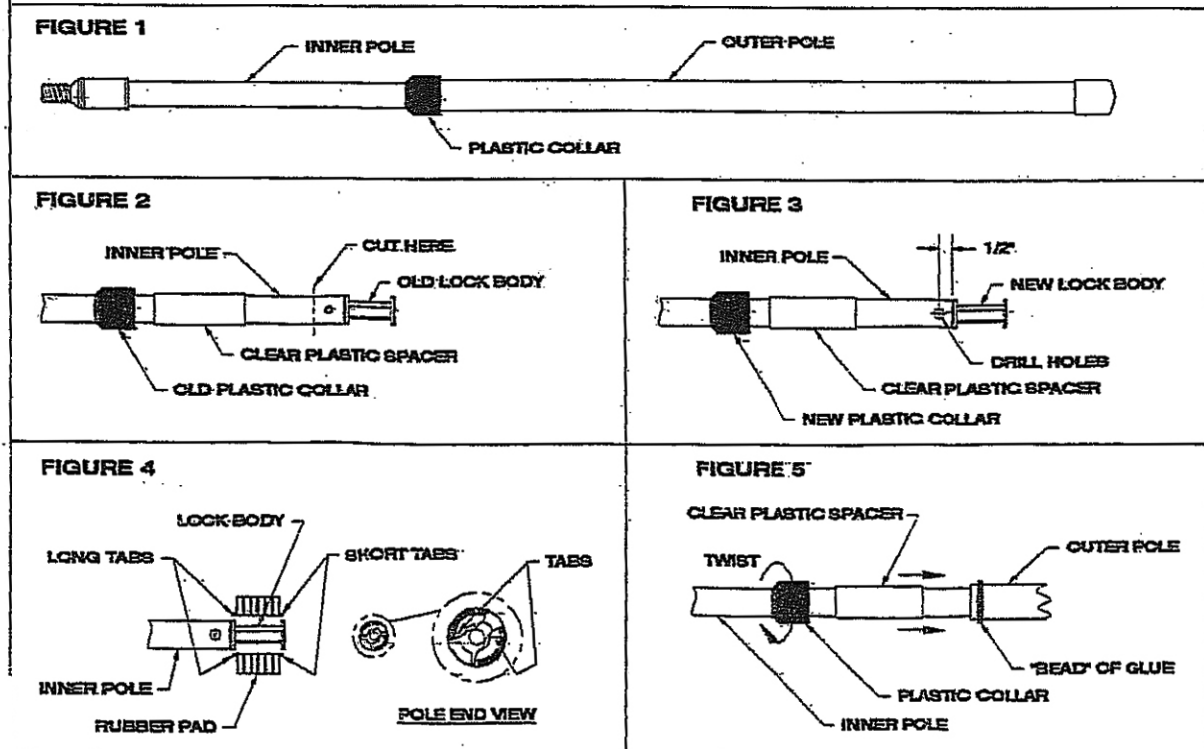




STRUCTRON STA-LOK® REPAIR KIT 662

Instructions:

1. With a hammer and a screwdriver, remove the black plastic collar located in the center of the extension pole (see figure 1).
2. With the collar removed, pull the inner pole out of the outer pole.
3. With a hacksaw, cut the damaged lock body off the inner pole, making sure to cut above any cracks or splits that may have developed (see figure 2).
4. Remove the old plastic collar and the clear plastic spacer.
5. Place the new plastic collar onto the pole, making sure that the large open end is facing towards the end of the pole that held the old lock body. Then slide the clear plastic spacer back onto the pole.
6. Insert the new lock body into the end of the inner pole.
7. $\frac{1}{2}$ of an inch from the end of the pole, drill two holes (one on each side) through both the pole and the lock body. Use the $\frac{1}{8}$ inch drill bit for these holes (see figure 3).
8. With the $\frac{3}{8}$ inch drill bit, drill a very shallow depression on top of the two previously drilled holes. This will allow you to "countersink" the head of the pop rivet. **THE COUNTERSUNK HOLE MUST BE DEEP ENOUGH THAT THE POP RIVET'S HEAD DOES NOT RUB AGAINST THE OUTER POLE. KEEP IN MIND THAT THE THICKNESS OF THE POLE'S WALL IS ONLY .080 INCH!**
9. Pop rivet the new lock body to the inner pole, using the two rivets supplied.
10. Remove the clear tape from the two rubber pads on the lock body. There are two tabs on each rubber pad. Please note that the longer tab on each pad goes toward the inner pole (see figure 4).
11. Holding the rubber pads together with your fingers, slide the outer pole over the lock assembly and inner pole. Put a bead of glue (super glue or epoxy) all the way around the top of the outer pole. Push the plastic collar onto the outer pole with a twisting motion, until it is well sealed (see figure 5). Allow glue to dry and you're finished.



DWG #: GN-1287-0606

FULL WARRANTY

All Seymour Midwest products carry a full warranty against manufacturer defects in quality and workmanship. Products which have been abused or worn out from normal use are excluded from this warranty. We reserve the right to replace or issue credit on an individual basis.