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## Spiked Roller Assembly Instructions

### Tools Needed For Assembly:

- 7/16" wrench (two)

### Parts Shipped with Unit:

- Aluminum frame
- Spiked roller
- Gusset brace (set of 2) – one gusset is labeled if unit comes with threaded handle adapter
- Threaded handle adapter or aluminum handle (not pictured)
- 2 stainless steel axles
- 2 loc washers
- 2-5/8" x 5/16" bolts
- Bolt bag for braces

### Assembly Instructions for Roller Head:

1. Insert an axle into each end of the roller.
2. Slide the roller into the channels on frame as shown.
3. Place a loc washer on each of the two 5/8" x 5/16" bolts and insert them into each end of the roller head assembly.
4. Tighten both nuts being careful not to over tighten.

### Gusset Brace Instructions:

1. Slide slotted handle or threaded handle adapter over the center hole on the aluminum frame.
2. Position labeled gusset on bottom of adapter, as shown, and the other gusset on top of the adapter. If unit comes with handle, gussets are interchangeable.
3. Insert the two longest bolts through the top gusset, the handle or adapter, and the bottom gusset. Insert the two shortest bolts through the two remaining holes.
4. Tighten all nuts, being careful not to over tighten. Over tightening hardware may result in crushing the handle, thereby compromising its strength.

**Note:** Some heads may come already assembled with protective packaging over the roller.

In such cases:

1. Simply remove the bolt and nut from one end of the roller.
2. Lift the roller out of the frame just far enough to remove the packaging material.
3. Replace the roller into the frame and tighten the bolt.

### **FULL WARRANTY**

All Seymour Midwest products carry a full warranty against manufacturer defects in quality and workmanship. Products which have been abused or worn out from normal use are excluded from this warranty. We reserve the right to replace or issue credit on an individual basis.

## REPLACEMENT PARTS LIST

See Reverse Side

PK90115  
01/21/15

## **SPIKED ROLLER REPLACEMENT PARTS**

SP50137 Paint Roller Handle for 9" roller  
SP50138 Paint Roller Handle for 3" roller  
SP50139 Paint Roller Handle for 1 ½" roller  
SA10001 1 ½" Replacement Spiked Roller, 7/16" Spikes, Aluminum Core  
SA10003 3" Replacement Spiked Roller, 7/16" Spikes, Aluminum Core  
SA10023 18" Replacement Spiked Roller, 7/16" Spikes, Aluminum Core  
SA10025 24" Replacement Spiked Roller, 7/16" Spikes, Aluminum Core  
SA10026 36" Replacement Spiked Roller, 7/16" Spikes, Aluminum Core  
SA10027 48" Replacement Spiked Roller, 7/16" Spikes, Aluminum Core  
SA10029 18" Replacement Spiked Roller, 13/16" Spikes, Aluminum Core  
SA10030 24" Replacement Spiked Roller, 13/16" Spikes, Aluminum Core  
SA10031 36" Replacement Spiked Roller, 13/16" Spikes, Aluminum Core  
SA10032 48" Replacement Spiked Roller, 13/16" Spikes, Aluminum Core  
SA10043 9" Replacement Spiked Roller, 7/16" Spikes, Aluminum Core  
SA10044 9" Replacement Spiked Roller, 13/16" Spikes, Aluminum Core  
SA30013 Frame Assembly - 9"  
SA30021 Frame Assembly - 18"  
SA30022 Frame Assembly - 24"  
SA30025 Frame Assembly - 36"  
SA30029 Frame Assembly - 48"  
SA20172 Handle - 66" yellow aluminum powder-coated w/ 5" black grip  
SA60023 Bolt bag: 4 bolts, 4 loc nuts (for handle attachment)  
SA30009 Braces - gusset (set of 2)  
SP50002 Grip – 5" black  
SP20025 Threaded Handle Adapter  
RM50019 Axle - 3/8" stainless steel (requires 2)  
RM60025 Bolt - 5/8" stainless steel (requires 2)  
RM60026 Loc washer - stainless steel (requires 2)  
RM60052 Hairpin – for paint roller handle  
RM60066 Flat washer – 5/16" for paint roller handle (requires 2)  
RM60095 Push Nut for 1 ½" and 3" rollers only